1. INTRODUCTION



O&US is a leading materials solution provider for pipes, fittings, flanges, plates valves and round bars in Stainless steel, Duplex, Super Duplex and Nickel Alloys

Our Commitment to Standards and Quality

- Specialized in material supply
- **⊘** Customized services to ensure customer satisfaction
- ♥ Compliant with major international standards: ASTM, ASME, API, JIS, EN, KS

Reliable Supply & Service

- ♥ Providing the best service between clients and manufacturers
- arphi A single item can be provided according to customer requirements.

2. ISO CERTIFICATE





Special Materials for Stock and Project Supply



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PIPES * VALVES * PLATES * FITTINGS * FLANGES * BARS

Stainless steel 304L, 310S, 316L, 317L, 321, 347, 904L

Lean Duplex, Duplex, Super Duplex and 6MO(S31254)

INCONEL 600, 601,617, 625, C22, C276

INCOLOY 800/800H/800HT, 825, 925, Alloy20

Monel 400, Nickel 200/201, Titanium and Zirconium



Types

- Size & Wall Thickness
- Seamless
- ERW - EFW
- DSAW
- Forged
- 1/8" NB 80" NB
- Sch5S Sch XXS (Heavier wall thicknesses available on request)

Size & Wall Thickness

(Heavier wall thicknesses available on request)



Items

- Elbow - Tee
- Reducer
- Cap
- Forged Fitting - Brach Connection
- Swage Nipple

Items

- Welding Neck - Socket Weld
- Threaded

- Collar Ring

- Slip-on
- Lap Joint
- Bllind

- 1/4" NB - 80" NB

- 3/8" NB - 120" NB

- Sch5S - 120mm

- Class 150 Class 2500 (Available on request)

Size & Wall Thickness



TECHNICAL SUPPORT

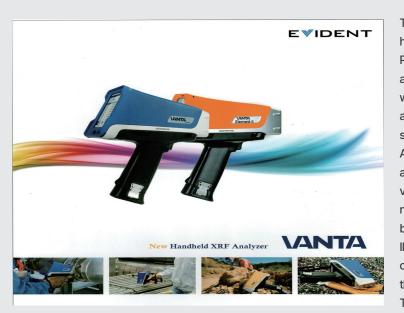
As the complete piping solution provider, O&US provides comprehensive technical support; from general technical information to individual project specifications. O&US employs a technical support team to clarify our customers' technical concerns.

IN-HOUSE TEST SUPPORT

We at O&US can support our customers by performing in-house NDE for the piping materials we supply. The available tests are PMI, PT, MT UT, RT, and Hardness Test. Destructive Tests are also available by employing Third-Party Inspection agents and

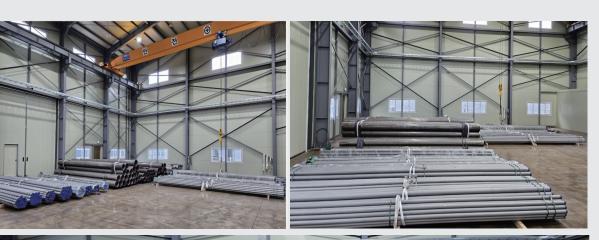


5. PMI PROCEDURE



The PMI tester must be contacted verticality horizontal on the materials for the test. PMI shall be performed 100% for Alloy Steel and Stainless steel. If materials were included welded part, PMI shall be applied separate base metal and weld metal. Both inside and outside weld surfaces shall be tested.

Alloys shall be acceptable if the alloying elements are each within 12.5% of the specified range of values. Welds with consumables that match or nearly match, the base metal composition shall be within ±12.5% of the ranges allowed in ASME Sec. II-C for each element. If the PMI testing results fall outside the acceptable range sample cut out from the pieces, chemical analysis perform at laboratory. The rejected items shall be replaced.













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